

**Matreial Data Sheet** 

技术数据表 NFD Composite Material (Jiangsu) Co., Ltd

# Tepla® T3030GF 15TF

# **Material Description:**

Tepla ® T3030GF 15TF is a Liquid Crystal Polymer (LCP) product filled with 30% glass fiber and 15% PTFE. Characteristics include: Lubricated, Corrosion Resistant, Anti-Radiation.

Lubricated, Corrosion Resistant, Anti-Rac	diation.			
General				
Material Status	Commercial: Active			
	Asia Pacific		North America	
Availability	• Europe		<ul> <li>Latin America</li> </ul>	
	Middle East		<ul> <li>Africa</li> </ul>	
Filler/Reinforcemen	<ul> <li>Glass Fiber, 30% Filler by W</li> </ul>	/eight		
Additive	<ul> <li>PTFE Lubricant:15%</li> </ul>			
	<ul> <li>Lubricated</li> </ul>		<ul> <li>Self-Reinforced</li> </ul>	
	Heat Resistant		<ul> <li>Weather Resistant</li> </ul>	
Features	Anti-Radiation		<ul> <li>Flame Retardant</li> </ul>	
	Electrical Insulation		<ul> <li>Corrosion Resistant</li> </ul>	
	Chemical Resistant		Chemical Resistant	
RoHS Compliance	RoHS Compliant			
Processing Method	Injection Molding			
Physical Properties	Typical Value	Unit		Test Method
Specific Gravity	1.69	g/cm <sup>3</sup>		ASTM D792
Molding Shrinkage (3.2mm)	0.05 to 0.3	%		ASTM D955
Wording Smirikage (5.2mm)	0.00 to 0.0	70		ASTIVI DSSS
Mechanical Properties	Typical Value			Test Method
Tensile Modulus	17700	MPa		ASTM D638
Tensile Strength	106	MPa		ASTM D638
Tensile Elongation	1 to 2			ASTM D638
Flexural Modulus	15200	MPa		ASTM D790
Flexural Strength	141	MPa		ASTM D790
Impact Properties	Typical Value	Unit		Test Method
Notched Izod Impact				
(3.2mm Section)	61	J/m		ASTM D256
Unnotched Izod Impact	0.55	- /		
(3.2mm Section)	355	J/m		ASTM D4812
Thermal Properties	Typical Value	Unit		Test Method
Deflection Temperature Under Load	Typical value	Offic		Test Method
0.45MPa	285	°C		ASTM D648
1.8MPa	265	$^{\circ}$		A311VI D040
1.8IVIPa		$^{\circ}$		
Electrical Propertie	Typical Value			Test Method
Volume Resistivity	<1E15	ohm.cm		ASTM D257
Surface Resistivity	<1E16	ohm/sq		ASTM D257
Flammability	Typical Value	Unit		Test Method
Ignition Resistance <sup>1</sup>				
Flammability (1.5mm)	V-0			ASTM D3802
Processing Information	Typical Value	Unit		
Injection Pressure	68.9 to 124	MPa		
Melt Temperature	363 to 399	°C		
Mold Temperature	65 to 92	°C		
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Drying Temperature	149 ℃
Drying Time	8 hr
Dew Point	-29 ℃

Notes:Desiccant Type Dryer Required.

# NFD ADVANCED COMPOSITES

Tepla® T3030GF 15TF

#### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

## LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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# COMPANY/公司:

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### CONTACT:

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<sup>&</sup>lt;sup>1</sup>This rating is not intended to reflect hazards of this or any other material under actual fire conditions.